

POLYZORBE POLYESTER ACOUSTIC PANELS

CONSTRUCTION ADHESIVE INSTALLATION INSTRUCTIONS

RECEIVING AND HANDLING

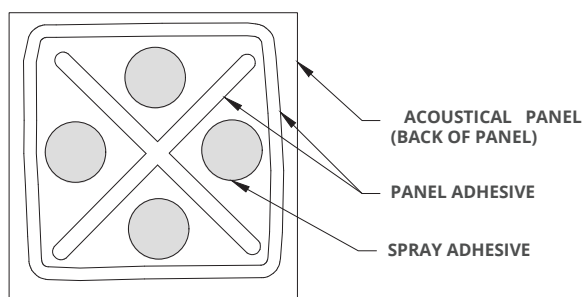
Panels should be stored in a dry/controlled area. Handle the acoustic panels carefully to avoid damage to the face or the edges. Do not twist or bow the panels during installation.

INSTALLATION TOOLS

- Construction adhesive for painted or concrete substrate (Loctite Power Grab, Liquid Nails, or equivalent)
- Spray adhesive (3M Super 77 or equivalent)
- Table saw with PolyZorbe blade, band saw with plastic blade, sharp utility knife (if cutting required)
- 48" Drywall T-Square
- Level

HOW TO INSTALL

- 1 Measure and mark the distance on the top and one side of the panel where it is to be placed on the wall/ceiling.
- 2 Make a horizontal and vertical line so they intersect to form a corner. A level is recommended.
- 3 Cut the nozzle of the recommended construction adhesive cartridge so that a 1/4" bead of adhesive can be applied.
- 4 Apply construction adhesive evenly in an X-pattern and then around the outside edge. Leave at least 3/4" of space along the edges.
- 5 Apply the recommended spray adhesive inside each quadrant of the X-pattern. Do not overspray on the construction adhesive lines.
- 6 The spray adhesive must set for 4 minutes before mounting.
- 7 Align the panel edges to the side vertical and top horizontal lines, matching the corner of the panel to the corner drawn on the substrate.
- 8 Apply medium pressure on each side to set the edge adhesive, and then apply even pressure to the remaining area.



**RECOMMENDED
GLUE PATTERN**



- Do not overspray the spray adhesive on the construction adhesive lines. Only spray adhesive inside the 4 quadrants.
- The adhesives are used together as a system. The spray adhesive will hold the panel to the wall/ceiling and set instantly while the permanent construction adhesive is setting.

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