ECOVERB COTTON FIBER ACOUSTIC PANELS

P329 SPRAY ADHESIVE INSTALLATION INSTRUCTIONS

RECEIVING AND HANDLING

Panels should be stored in a dry/controlled area. Handle the acoustic panels carefully to avoid damage to the face or the edges. Do not twist or bow the panels during installation.

INSTALLATION TOOLS

- P329 spray adhesive is an aggressive, pressure sensitive adhesive designed for permanent bonding to drywall, metal, wood, or concrete.
- Electric fabric cutter, Insul-Knife, sharp utility knife, or sharp shears (sharp!)
- · 48" Drywall T-Square
- Level

HOW TO INSTALL

- Measure and mark the distance on the top and one side of the panel where it is to be placed on the wall or ceiling.
- 2 Make a horizontal and vertical line so they intersect to form a corner. A level is recommended.
- 3 Apply spray adhesive with 80 to 100% coverage to both the material and the substrate. To avoid overspray, leave a small gap around the edge of the panel. For a fibrous panel, like EcoVerb, a second layer of spray adhesive is recommended on the panel side to get between the fibers.
- 4 Allow 2-4 minutes for the spray adhesive to tack up. If 2 layers were applied, wait 4 minutes.
- 5 Check the the adhesive is tacky, not wet. Press the material and substrate firmly together with as much pressure as practical across the entire surface of the panel. Allow time for the adhesive to bond.
- 6 The initial bond will allow cutting and trimming. Maximum strength is achieved in 1-3 days.



The P329 spray canister system should be sprayed at over $60^{\circ}F$. If the cannister gets abnormally chilled or freezes, warm it up by immersing in warm water. Do not store at temperatures over $120^{\circ}F$.

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